



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4653-9
Job Sheet 196471



Part No: D4653-9

Job Qty: 8 pcs

Part Name: Fitting, Small



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/13/19

Job Tracking No:

Due Date: ~~6/17/19~~ *July 28*

Created By: Lorin Baltac

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-06-11 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	8 pcs	6/17/19	6/17/19	0.13	1.24	Doosan - 1		<i>19/07/22</i>
110	QC 2	8 pcs	6/17/19	6/17/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		<i>19/07/22</i>

DAS
65
9-89

DAS
65
9-89

Plex 6/13/19 11:33 AM Dart.Baltac.Lorin

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					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	8 pcs	6/17/19	0.00 0.00	QC 21 - SA - 21		
				QC 21 - SA - 70	JUL 26 2019	DAS 70
				QC 21 - SA - 53		9-89

Part Op **100** - (Doosan Lathe)
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: _____)
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	1 ft (.125 ea)	100-Doosan - 1	523404

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M6061T6R1.000	1	46	0

Part Specifications

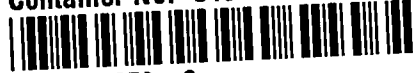
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Small Fitting	0.807Inches + 0.000 - 0.001	0.807 0.806	Diameter	
2	Small Fitting	0.547Inches + 0.008 - 0.001	0.555 0.546	Diameter	
3	Small Fitting	0.712Inches ± 0.010	0.722 0.702	Diameter	
4	Small Fitting	0.110Inches ± 0.030	0.140 0.080		
5	Small Fitting	0.080Inches + 0.005 - 0.000	0.085 0.080		
6	Small Fitting	0.320Inches ± 0.030	0.350 0.290		
7	Small Fitting	0.630Inches ± 0.030	0.660 0.600		
8	Small Fitting	1.340Inches ± 0.030	1.370 1.310		
9	Small Fitting	45.000Degrees ± 0.500	45.500 44.500	Angle	
10	Small Fitting	0.745Inches ± 0.010	0.755 0.735	Diameter	

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S199605



Part: D4653-9

Job No: 196471

Serial No/Batch: S199605

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/22/19